

ZONE	ISS	DESCRIPTION	DATE	MODIFIED	APPROVALS
	P1				
				DRG CHCK:	
				PROJ ENG:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
				DSGN APRL:	

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.
8. TO BE FORMED ON ASSEMBLY.

FLAT PATTERN

ISOMETRIC VIEW
N.T.S.

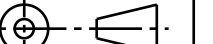

PART MARK
TO QD5016

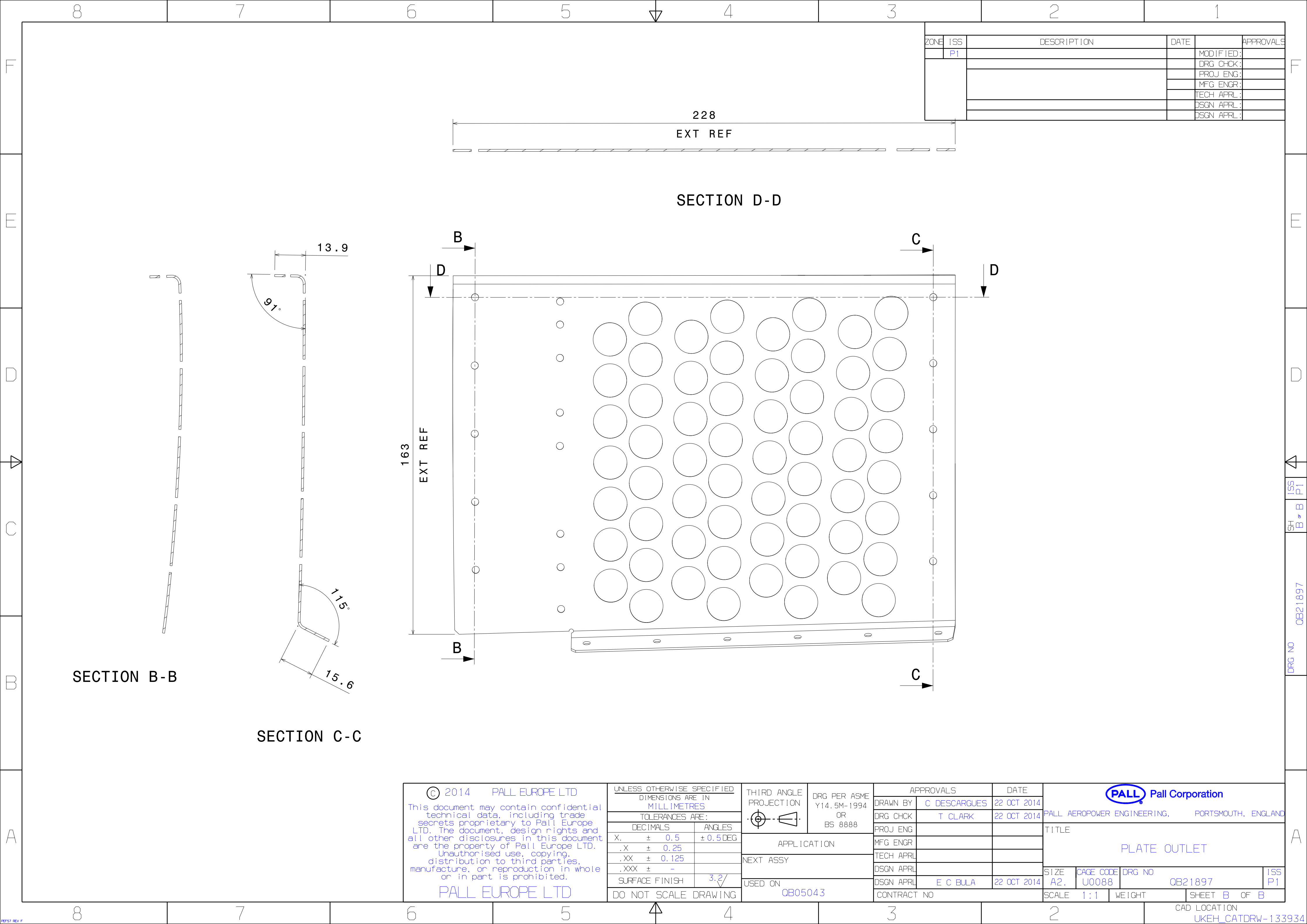


1 & 4

BURR SIDE - THIS FACE

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

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	TOLERANCES ARE:				DRAWN BY	C DESCARGUES	22 OCT 2014	TITLE PLATE OUTLET										
	DECIMALS				DRG CHCK	T CLARK	22 OCT 2014											
	ANGLES				PROJ ENG													
					MFG ENGR													
	X. ± 0.5 ± 0.5 DEG				APPLICATION		TECH APRL		SIZE A2.				CAGE CODE U0088	DRG NO QB21897	ISS P1			
	.X ± 0.25				NEXT ASSY		DSGN APRL											
	.XX ± 0.125				USED ON		DSGN APRL	E C BULA								22 OCT 2014		
	.XXX ± -						CONTRACT NO											
	SURFACE FINISH				3.2/√				SCALE		1 : 1		WEIGHT		SHEET A OF B			
DO NOT SCALE DRAWING				QB05043														





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				DSGN APRL:	

SECTION B-B

SECTION C-C

SECTION D-D

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	DECIMALS		ANGLES	APPLICATION		DRG CHCK	T CLARK	22 OCT 2014	TITLE			
	X.	± 0.5	± 0.5 DEG	NEXT ASSY		PROJ ENG			PLATE OUTLET			
	.X	± 0.25		USED ON		MFG ENGR			SIZE			
	.XX	± 0.125		QB05043		TECH APRL			A2.	CAGE CODE	DRG NO	ISS
	.XXX	± -				DSGN APRL			U0088	QB21897	P1	
	SURFACE FINISH		3.2/			DSGN APRL	E C BULA	22 OCT 2014				
	DO NOT SCALE DRAWING						CONTRACT NO		SCALE	1:1	WEIGHT	SHEET B OF B